



FLOORING



**NATURECORE**  
Our floor. Truly natural.

GERMAN/SWISS MADE

# Naturecore. Naturally healthy.





## Naturecore

**Good for the room climate and your health.** Increasingly, people want to live and work in harmony with nature, and to reduce their impact on the environment. Naturecore helps you design living and work spaces that bring nature indoors, giving an all-round sense of wellbeing. As well as enjoying the beautiful wood designs with authentic surface embossing, you have the assurance of knowing the floors are made almost exclusively from natural raw materials.

- › Clean, hygienic and odour-neutral
- › Emission value well below the official limits
- › Reduced risk for those with allergies
- › Slip-resistant, warm to the feet with smooth joints
- › Pleasant acoustics
- › Installed using environmentally friendly, solvent-free adhesive in the lowest CO<sub>2</sub> category
- › Meets the criteria of the Toy Safety standard

### NATURECORE: SUSTAINABLE & NATURAL

The product core is made of linoleum, manufactured from linseed oil, wood powder, resin and limestone.



### NATURECORE IS GOOD FOR THE ENVIRONMENT

- › No solvents, plasticisers or PVC
- › No pollutants such as halogens, heavy metals or chlorine
- › Completely harmless toxicologically
- › Can simply be disposed of with household waste



# Naturecore. Naturally robust.



## Naturecore

**Gives many years of enjoyment.** Choosing Naturecore means choosing the very best in quality. Beautiful floors which age without showing signs of ageing. Great care and extensive know-how goes into the production of the materials at the manufacturing sites in Germany and Switzerland.

- › Robust, durable and wear-resistant
- › Splashed water does not leave marks and does not impair the materials
- › Resistant to staining and pressure marks
- › Hard-wearing, timeless beauty
- › German/Swiss high-quality product

### NATURECORE: DURABLE & TIMELESS BEAUTY



- › Dimensional stability due to multi-layer structure
- › Dirt-repellent surface protection
- › Resistant to acids, lyes, disinfection agents and cleaning agents
- › UV and light-resistant
- › Suitable chair castors can be used without a problem
- › Moisture-resistant
- › Easy to repair: planks can be replaced and resealed



# Naturecore. Naturally individual.





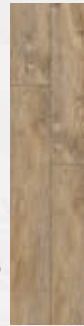
CLASSIC ASH WASHED  
1130-120

# Naturecore

**Natural wood design for every taste.** A home is not just any home, and a design is not just any design. Since no single flooring can suit every room and every lifestyle, our new Naturecore collection includes 18 different wood designs. They instantly lend every room an individual and cosy atmosphere.

- › Naturecore in wood designs from light to dark
- › Naturecore in wood types from oak through to pine and ash
- › Naturecore in wood styles from traditional to rustic
- › The right wood design for every room and interior
- › Warm to the touch, the attractive look and feel invites you to go barefoot
- › Traditional 120 x 20 cm wood plank size with low plank thickness

## NATURECORE: 18 MODERN WOOD PATTERNS

	limed oak warm white 1130-100		limed oak light grey 1130-110		classic ash washed 1130-120		classic ash golden 1130-150		classic ash light 1130-140		classic beech nature 1130-168		classic beech light 1130-167		scandinavian pine select 1130-101		vintage wood silver 1130-115
	walnut dark 1130-145		walnut medium 1130-141		country oak brown 1130-164		country oak platin 1130-166		cottage oak warm 1130-165		cottage oak medium 1130-163		cottage oak light 1130-161		alpine oak beige 1130-160		alpine oak nobile 1130-162



# Naturecore. Naturally everywhere.

SCANDINAVIAN PINE SELECT  
1130-101



## Naturecore

**The right flooring for every application.** Naturecore is suited to both private residences and commercial applications. Its natural appearance, beauty, resilience and ease of maintenance make for winning features whatever the situation.







## NATURECORE FOR PRIVATE RESIDENCES

- › Natural, sustainable materials for a healthy environment and a sense of wellbeing
- › Extensive range of beautiful wood designs with natural, matt surface
- › Durable, timeless beauty
- › 100 % free of PVC and plasticisers
- › Easy-care surface

VINTAGE WOOD  
SILVER  
1130-115



COTTAGE OAK  
WARM  
1130-165



## NATURECORE FOR COMMERCIAL SPACES

- › Natural, durable, wear-resistant and free of harmful substances
- › Easy to maintain, clean and hygienic
- › Non-slip with smooth joints
- › Pleasant room acoustics
- › Suitable chair castors can be used without a problem









WALNUT DARK  
1130-145



COUNTRY OAK BROWN  
1130-164





CLASSIC ASH LIGHT  
11'30-140

## WALNUT DARK

**Naturecore is a natural design flooring in authentic wood designs. They have been carefully selected and are described by our designers on the pages that follow.**

The true walnut originates from the Middle East and the Mediterranean region. Its vibrant markings with distinctive long uninterrupted grain designs produces a plurality of brown hues. The stripes in the brown base colour of the heartwood are visibly darker.



120 x 20 cm  
1130-145  
NCS: S 6020-Y50R



**WALNUT MEDIUM**

Walnut is a popular choice for veneers. Since walnut is one of the most costly native wood types, its use as solid wood is a relatively new development. The Medium version has a vibrant grain pattern across a range of medium brown hues.

120 x 20 cm  
1130-141  
NCS: S 5020-Y40R



## COUNTRY OAK BROWN

Aged oak with deep, continuous fissures that show the age of the tree.

Wood with a history – maybe as part of a centuries-old Alpine hut or as a railway sleeper – in a multitude of warm shades of rich brown darkened with age.

120 x 20 cm  
1130-164  
NCS: S 6010-Y50R





# COUNTRY OAK PLATIN

Oak grows slowly and is a symbol of continuity and strength. All oak types are typically ring-pores with distinct, wide wood rays. The influence of light, sun and water over time gives the wood a very unusual colour. "Country oak platin" accentuates these tones.

120 x 20 cm  
1130-166  
NCS: S 3005-Y20R





## COTTAGE OAK WARM

Oak with more knots and a more dynamic grain designs. The finely traced wood pores and ovals/ellipses in the grain draw the eye. The striking colours range from medium brown to dark brown.

120 x 20 cm  
1130-165  
NCS: S 6020-Y40R





**COTTAGE OAK MEDIUM**

Rustic oak that is full of movement. The finely traced pores, the ovals/ellipses wood drawings and the prominent knots in the grain give it its distinctive appearance. The colours vary from medium to dark brown.

120 x 20 cm  
1130-163  
NCS: S 5020-Y30R





## COTTAGE OAK LIGHT

Oak in brown tones that are striking and mellow at the same time.  
Rustic, with a light touch.



120 x 20 cm  
1130-161  
NCS: S 5010-Y30R



## ALPINE OAK BEIGE

Enchanting oak wood with a warm beige/grey hue and fine shades in the background. Full of hints, where no one features dominates: wood effect with ovals/ellipses in the grain and soft transitions, as well as short fissures that lend character.

120 x 20 cm  
1130-160  
NCS: S 4010-Y30R





## ALPINE OAK NOBILE

Oak wood with a subtle interplay between beige and brown. There are suggestions of ovals/ellipses wood drawings in the grain, but they are not clearly defined. The wood effect plays with soft transitions and has short fissures that lend the oak real character.

120 x 20 cm  
1130-162  
NCS: S 3005-Y50R





**LIMED OAK WARM WHITE**

Strong character, elegant style. The grain of the oak is neither too fine nor too coarse. The delicate interwoven strata of the wood maintains the balance. The liming treatment is applied as part of a later process. Even where the brown tones are slightly darker, they still have a warm feel.

120 x 20 cm  
1130-100  
NCS: S 3010-Y30R





## LIMED OAK LIGHT GREY

Elegant oak with light wood pattern that is balanced, expressive and full of character all at once. The wood is limed as part of a later process.



120 x 20 cm  
1130-110  
NCS: S 2005-Y30R



**CLASSIC ASH WASHED**

Due to the high quality of its wood, ash is one of the most prized trees of Central Europe. An elegant hardwood with uninterrupted grain pattern that captivates with its clarity and uniform tracing of annual rings and ovals/ellipses, without knots. "Classic ash washed" is a washed ash in hues of grey.

120 x 20 cm  
1130-120  
NCS: S 5005-Y50R





**CLASSIC ASH GOLDEN**

Ash trees may live for up to 250 years and are not felled until they are at least 70 years old. “Classic ash golden” has all the characteristics that make this hardwood distinctive: even, uniform tracing of annual rings and ovals/ellipses wood drawings without irregularities and knots. This combined with the warm medium brown hue creates a pleasant homely feeling.



120 x 20 cm  
1130-150  
NCS: S 4020-Y40R



**CLASSIC ASH LIGHT**

Ash is naturally light in colour. This wood pattern accentuates this creating a floor with natural elegance that is bright and cheerful. The knot-free, even and regular figuring also contributes to this effect.

120 x 20 cm  
1130-140  
NCS: S 3020-Y40R



**CLASSIC BEECH NATURE**

Eleven types of beech grow in Eurasia and North America. The decorative, red-hued heartwood does not start to develop until it has been growing for 80 years. Since beautiful wood needs time, the most prized boles are not harvested until after at least 100 years of growth. “Classic beech nature” is characterised by its distinctive red/orange hue. These tones lend warmth to this robust wood.

120 x 20 cm  
1130-168  
NCS: S 3020-Y50R





**CLASSIC BEECH LIGHT**

Beech is frequently used in furniture-making and for parquet flooring. The sapwood and the heartwood are usually a uniform light grey and are very difficult to distinguish. Beech heartwood displays multifaceted figuring, with short pores and no large ovals or ellipses. The knots grow naturally. “Classic beech light” is lighter in colour, because the wood is younger.

120 x 20 cm  
1130-167  
NCS: S 3020-Y40R





## SCANDINAVIAN PINE SELECT

More than 100 types of pine grow in the northern hemisphere. More than anything, this coniferous wood calls to mind the rustic interiors of Scandinavia where the emphasis is on living close to nature. The wood pattern shows the dense knots typical of pine and the natural mellow blond colouring of untreated wood. This ranges from beige to brown, with the traces of saw cuts and sanding marks visible.



120 x 20 cm

1130-101

NCS: S 3020-Y10R



**VINTAGE WOOD SILVER**

Aged oak with a worn look from many years of use. Originally painted white, the colour has mellowed into an antique pastel white, while the dark wood pores remain clearly visible.

120 x 20 cm  
1130-115  
NCS: S 3502-Y



---

## NATURECORE SKIRTING BOARDS

We supply matching skirting boards in the original material for each wood design.

**Dimensions:** 1,200 mm x 45 mm x 10 mm

**Box contents:** 10 planks

**Product structure:** Naturecore, HDF, cork. Click connection on both sides.



---

## NATURECORE INSTALLATION

- › Check and prepare subfloor in accordance with VOB DIN 18365 for floor covering work.
- › Check the room climate; room temperature min. +18 °C, subfloor temperature min. +15 °C, relative air humidity max. 65 % and min. 40 %.
- › Before installation allow the **unopened packages** of planks to acclimatise at an appropriate temperature in the room in which they will be installed. They should be left for at least 24 hours.
- › **Once opened the boxes the material has to be installed immediately.**
- › Use a chalk line to trace a straight line across the middle of the room. Start laying the planks along this line. Apply the solvent-free dispersion adhesive in accordance with the manufacturer's recommendations.
- › Lay the planks on the still wet adhesive base within the time recommended by the manufacturer and immediately rub and press down the floor covering. The planks should be fully abutting, but not forced up against one another. Please pay particular attention that the complete back side of the material is moistened by adhesive.

---

## NATURECORE CLEANING AND MAINTENANCE

Depending on the type of dirt, the floor can be cleaned dry. This reduces the costs of care and is easy on the environment due to the low level of cleaning agents involved.





For heavier soiling, we recommend wet/damp mopping with an alcohol-based or neutral cleaner. Avoid leaving pools of water on the floor.

Please visit our website for detailed cleaning and maintenance recommendations:  
[www.dlw.eu](http://www.dlw.eu)



# Naturecore

## Specification according EN 16511

Structure		Naturecore	
Type of flooring	EN 16511	Embossed Design Plank, Plasticizer and PVC-free, Base material predominantly made of natural renewable raw materials, unbeveled	
Surface protection		HotCoating®	
Overall thickness	EN 428 / EN ISO 24346	app. 2.1 mm	
Backing		PET-Scrim	
Classification	EN 685 / EN ISO 10874	Class 23 / 33	
Width / Dimensions		120 x 20 cm	
Total weight	EN 430 / EN ISO 23997	2750 g/m²	
Safety Criteria		Naturecore	
Flammability	EN 13501-1	C <sub>g</sub> - s1 adhered according to certificate, see <a href="http://www.dlw.eu">www.dlw.eu</a>	
Slip resistance	ASR A1.5 / BGR 181	R9	
Dynamic coefficient of friction	EN 13893	DS (> 0.30)	
REACH Regulation No. 1907/2006	Article 33	contains no substances mentioned in the SVHC-list	
Performance		Naturecore	
Impact sound reduction	EN ISO 10140	4 dB	
Residual indentation	EN 433 / EN ISO 24343	≤ 0.04 mm	
Colour fastness	ISO 105-B02	≥ rating 6	
Vertical resistance R <sub>i</sub>	EN 1081	–	
Static electrical charge	EN 1815		≤ 2.0 kV
Thermal resistance	EN 12667	0,012 m² K / W	
Thermal conductivity	EN 12524	0.17 W / m K	
Resistance against chemicals	EN 423 / EN ISO 26987		good resistance against acids and alkalis even in higher concentrations
Castor chair	EN 425		suitable (Type W)
Warmwater-underfloor heating			suitable (max. 29 °C)

1 Box contains 18 planks = 4,32 m². Delivery only in full boxes.

DLW Flooring products are to be installed in full accordance with DLW's installation instructions and recognised trade standards. An effective, regular cleaning and maintenance programme is vital for retaining a high appearance level. DLW Flooring products should only be used as floorcoverings. Note: DLW Floor Products reserve the right to amend this specification without giving prior notice. For the latest versions of the technical specifications, check our internet site: [www.dlw.eu](http://www.dlw.eu)

This QR code leads you to the technical data.





EN 14041: 2004  
15  
1658-DOP-108

Supplied by:

DLW Flooring GmbH  
Stuttgarter Straße 75  
D-74321 Bietigheim Bissingen





FLOORING

THE FLOORING INNOVATION: NATURECORE	
	<b>Sustainable:</b> product core made of natural raw materials
	<b>Healthy:</b> 100% PVC free and free of plasticizer
	<b>Various:</b> 18 attractive wood designs
	<b>Robust:</b> durable and water-repellent
	<b>Hygienic:</b> quick and easy cleaning and maintenance
	<b>High-quality:</b> German/Swiss made

